

# HydroMinder Model 515

**Package Contains:**

1. Proportioner with U-clamp for mounting
2. Float with chain
3. Suction tube with foot valve -- 9 ft.
4. Discharge tube -- 2 ft.
5. Metering tip kit (14 tips)
6. Production information sheet

**THANK YOU FOR YOUR INTEREST IN OUR PRODUCTS**

Hydro Systems manufactures quality chemical proportioners. Please use this equipment carefully and observe all warnings and cautions.

\*\*\*\*\* **NOTE** \*\*\*\*\*

<b>WEAR</b>	protective clothing and eyewear when dispensing chemicals or other materials.
<b>ALWAYS</b>	observe safety and handling instructions of the chemical manufacturers.
<b>ALWAYS</b>	direct discharge away from you or other persons or into approved containers.
<b>ALWAYS</b>	dispense cleaners and chemicals in accordance with manufacturer's instructions. Exercise <b>CAUTION</b> when maintaining your equipment.
<b>KEEP</b>	equipment clean for proper operation.
<b>WEAR</b>	protective clothing and eyewear when working in the vicinity of all chemicals, filling or emptying equipment or changing metering tips.
<b>ALWAYS</b>	re-assemble equipment according to instruction procedures. Be sure all components are firmly screwed or latched into position.
<b>ATTACH</b>	only to tap water outlets (85 PSI maximum).

Through proper care and maintenance, this equipment will serve your toughest cleaning jobs.

**Installation:**

1. Mount the unit in a level position on the side of the reservoir. The U-clamp may be repositioned or removed as necessary.
2. Install a minimum 1/2-inch ID water hose between the inlet threads and the water spigot. Minimum water pressure required to properly operate the proportioner is 25 PSI (flowing).
3. Attach the end of the discharge tube with the clamp and flooding ring to the discharge barb on the eductor.
4. Insert the foot valve end of the suction tube into the concentrate container. (The level of the concentrate must be below the level of the eductor, or the proportioner will continue to siphon concentrate after it is turned "off".)
5. Select a metering tip (see next two sections) and screw it into the suction stub on the eductor body.
6. Slide the open end of the suction tube over the suction stub.
7. Adjust the bead chain length to position the float at the desired level of solution. To prevent foaming, be certain that the solution level will always be above the point of discharge. Be sure float mechanism is not hampered by water turbulence caused by discharging solution. It may be necessary to baffle the float from the discharge in order for the unit to work properly.

**Metering Tip Selection:**

The final concentration of the dispensed liquid is related to both the size of the metering tip opening (orifice) and the viscosity of the liquid being siphoned. If product viscosity is noticeably greater than that of water, consult the procedure for Measurement of Concentration on the next page to achieve your desired water-to-product ratio. For water-thin products, use the chart below as a guideline. Because such factors as inlet water pressure and temperature can affect dilution ratios, the figures listed below are only approximate. Test the actual dilution you are achieving using the Measurement of Concentration procedure for best results. Two undrilled, clear tips are supplied for drilling sizes not listed.

Tip Color	Drill Size	Approx. Ratio @ 40 PSI, water-thin viscosity	Tip Color	Drill Size	Approx. Ratio @ 40 PSI, water-thin viscosity
No tip		1:1	Tan	65	13:1
Gray	30	1.2:1	Green	70	21:1
Black	40	2:1	Orange	72	26:1
Beige	50	4:1	Brown	74	30:1
Red	55	6:1	Yellow	76	38:1
White	57	9:1	Purple	80	50:1
Blue	60	10:1	Pink	87	100:1



**Hydro Systems**  
 3798 Round Bottom Rd., Cincinnati, OH 45244 USA  
 Phone (513) 271-8800 • Fax: (513) 271-0160 • www.hydrosystemsco.com



965521Rev. E  
 7/00

**Measurement of Concentration:**

You can determine the dispensed water-to-product ratio for any metering tip size and product viscosity. All that is required is to operate the primed dispenser for a minute or so and note two things: the amount of dispensed water/product mixture, and the amount of concentrate used in preparation of the solution dispensed. The water-to-product ratio is then calculated as follows:

$$\text{Dilution (X)} = \frac{\text{Amount of Mixed Solution} - \text{Amount of Concentrate Drawn}}{\text{Amount of Concentrate Drawn}}$$

Dilution ratio, then, equals X parts water to one part concentrate (X:1). If the test does not yield the desired ratio, choose a different tip and repeat the test.

Alternative methods to this test are 1) pH (using litmus paper), and 2) titration. Contact your concentrate supplier for further information on these alternative methods and the materials required to perform them.

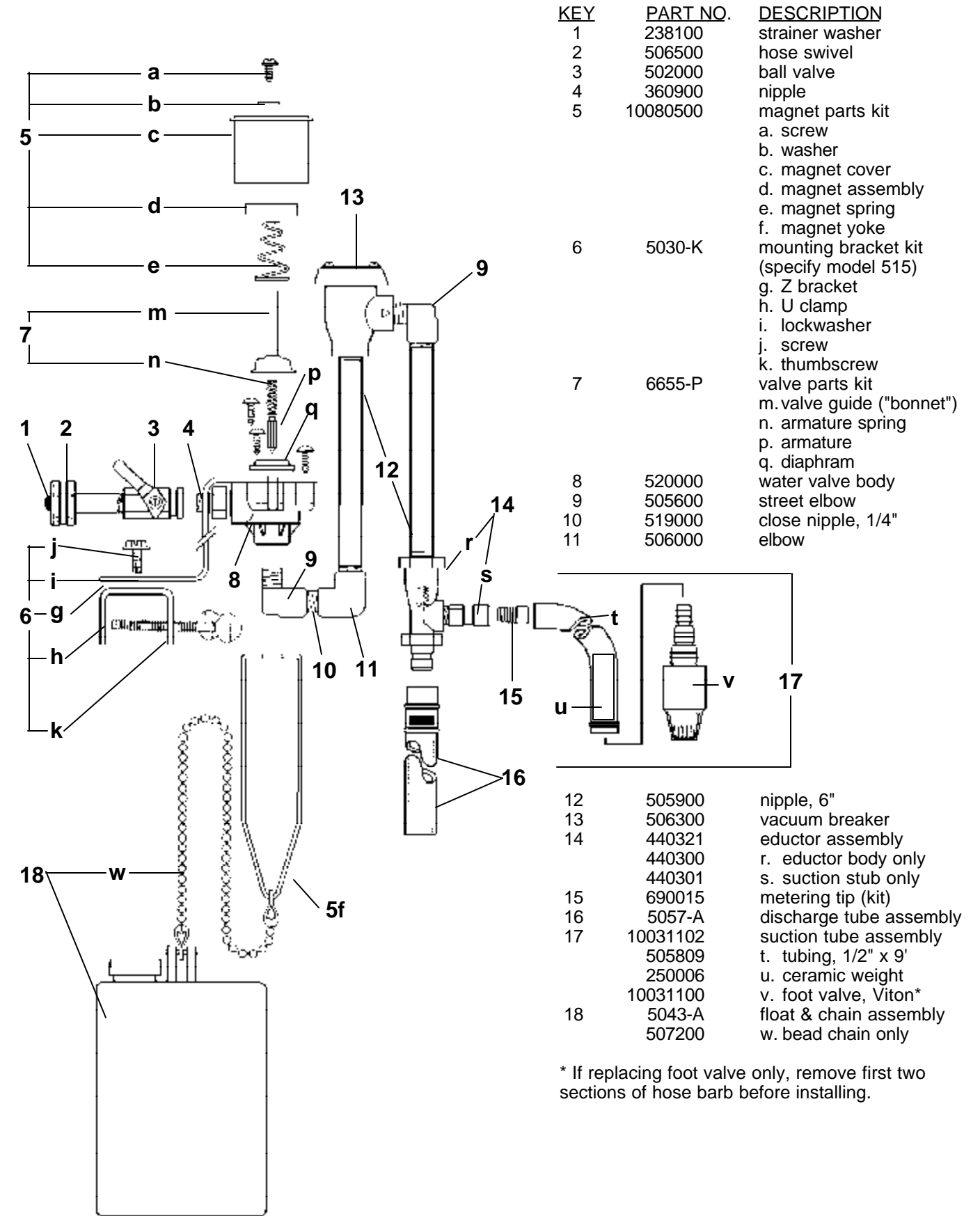
**Operation:**

Open the water supply ball valve. When the solution in the reservoir reaches the level set by the float, the valve will close. This will stop the water flow and siphoning of concentrate. When withdrawal of solution from the reservoir causes the level to drop more than 1-1/2 inches, the valve will open, and the reservoir will be refilled to the previous, pre-set level. This cycle will be repeated automatically until the supply of concentrate is depleted. The ball valve should be **fully closed** when changing metering tips or concentrate container, when reservoir is drained, or when the unit is not in use.

**Troubleshooting:**

Problem	Probable Cause	Remedy
1. No discharge	a. No water b. Defective magnetic valve assembly c. Excessive water pressure	a. Open water inlet b. Replace assembly c. Install regulator if pressure exceeds 85 PSI
2. No concentrate draw	a. Clogged foot valve b. Metering tip or eductor clogged c. Low water pressure d. Discharge tube or flooding ring not in place	a. Clean or replace foot valve b. Clean* or replace c. Minimum 25 PSI flowing required d. Check position: Replace discharge tube if flooding ring is missing.
3. Failure of unit to turn off	a. Valve parts dirty or defective b. Magnet spring too short c. Clogged valve orifice	a. Clean or replace b. Replace c. Clean or replace
4. Backflow into concentrate	a. Diluted solution being siphoned into container b. Water being siphoned into container	a. Replace or repair foot valve b. Replace eductor
* In hard water areas, <b>scale</b> may form at the discharge of the eductor. This scale may be removed by soaking the eductor in a descaling solution or by running the descaling solution through the system. If descaling solution is educted through the system, flush the unit by educting water only before returning the system to regular use.		

**HydroMinder Model 515 Parts Diagram/List**



\* If replacing foot valve only, remove first two sections of hose barb before installing.